

Work Order ID 57815

April 16, 2010 10:18:07 AM

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Item ID: D3908-1

Accept

Revision ID: \

Item Name: Lug Plate, Aft Crosstube

Start Date: 19/04/2010 Start Qty: 12.00

Required Date: 29/04/2010 Req'd Qty: 12.00

Reference:

10.04.16

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3908

B

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

Cut as per dwg D3908

Prog Rev: B

Dwg Rev: B

Deburr as required

B 10-4-19

(15)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B 10-4-19

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Item ID: D3908-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Lug Plate, Aft Crosstube

Start Date: 19/04/2010 Start Qty: 12.00



Cust Item ID:

Required Date: 29/04/2010 Req'd Qty: 12.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

8/10/19

(415)

QC

Memo

0.00

Quality Control

150

Identify as per dwg & Stock Location: 094

0.00

Packaging

Memo

0.00

Packaging

10/10/20

160

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/04/20
mf 10-4-20

Picklist Print

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Work Order ID: 57815

Parent Item: D3908-1

Parent Item Name: Lug Plate, Aft Crosstube

Comments: IPP RevA: new issue DD 09.11.17 verified by:EC

Start Date: 19/04/2010

Required Date: 29/04/2010

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA		Purchased	No			100	sf	20.2000	0.6733	.85		



304/316 0.125 Sheet



18 10-4-19

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT19

112663

20.2

20.2

15

112663

DART AEROSPACE LTD		Work Order:	
Description: Lug Plate, Aft Crosstube		Part Number:	D3908-1
Inspection Dwg: D3908	Rev: <i>AB</i>		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129 ✓	+0.005/-0.001	.131	✓			
Ø0.375 ✓	+0.006/-0.001	.376	✓			
Ø0.191 ✓	+0.005/-0.001	.193	✓			
0.310 ✓	+/-0.010	.313	✓			
0.750 ✓	+/-0.010	.753	✓			
0.375 ✓	+/-0.010	.375	✓			
0.380 ✓	+/-0.010	.377	✓			
0.425 ✓	+/-0.010	.430	✓			
0.625 ✓	+/-0.010	.630	✓			
3.25 ✓	+/-0.030	3.254	✓			
0.65 ✓	+/-0.030	.651	✓			
0.63 ✓	+/-0.030	.631	✓			
1.587	+/-0.010	N/A				
5.46 ✓	+/-0.030	5.46	✓			
3.80 ✓	+/-0.030	3.80	✓			
0.63 ✓	+/-0.030	.631	✓			
2.13 ✓	+/-0.030	2.128	✓			
1.313 ✓	+/-0.010	1.313	✓			
0.375 ✓	+/-0.010	.376	✓			
0.625 ✓	+/-0.010	.630	✓			
1.588 ✓	+/-0.010	1.588	✓			
0.125	+/-0.010	N/A				
.125	+/-0.010	.117	✓			

Measured by: <i>IB</i>	Audited by: <i>S</i>	Prototype Approval:	N/A
Date: 10-4-19	Date: 10/07/19	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	10.04.01	New Issue	KJ	<i>[Signature]</i>

